



Parts Manual

Model Pulp Bale Clamp

Catalog Number 70D-42089

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

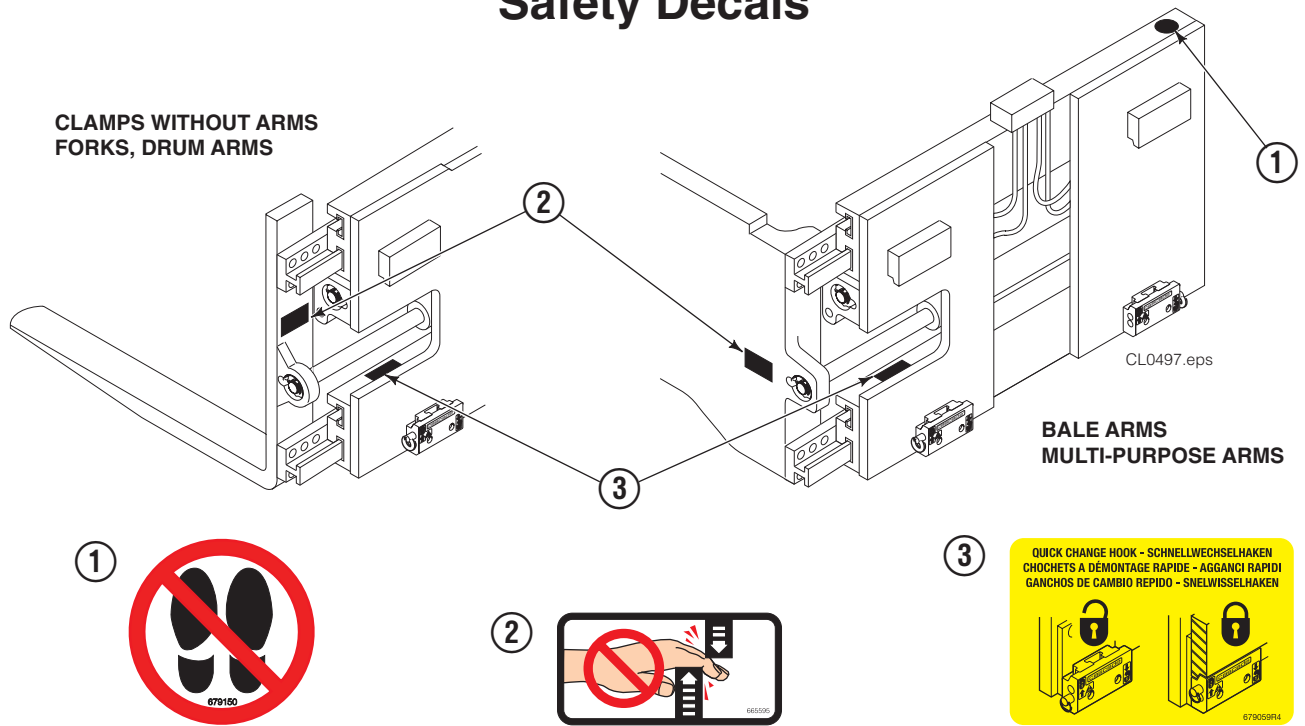
OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

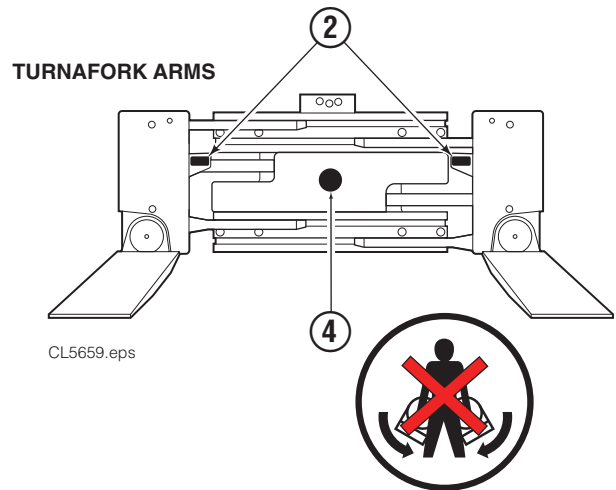
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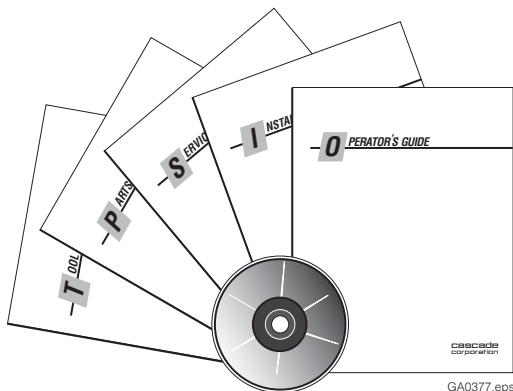
Safety Decals



D-Clamp			
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick-Change Hook Decal
4	1	672046	TURNAFORK Arm Operation

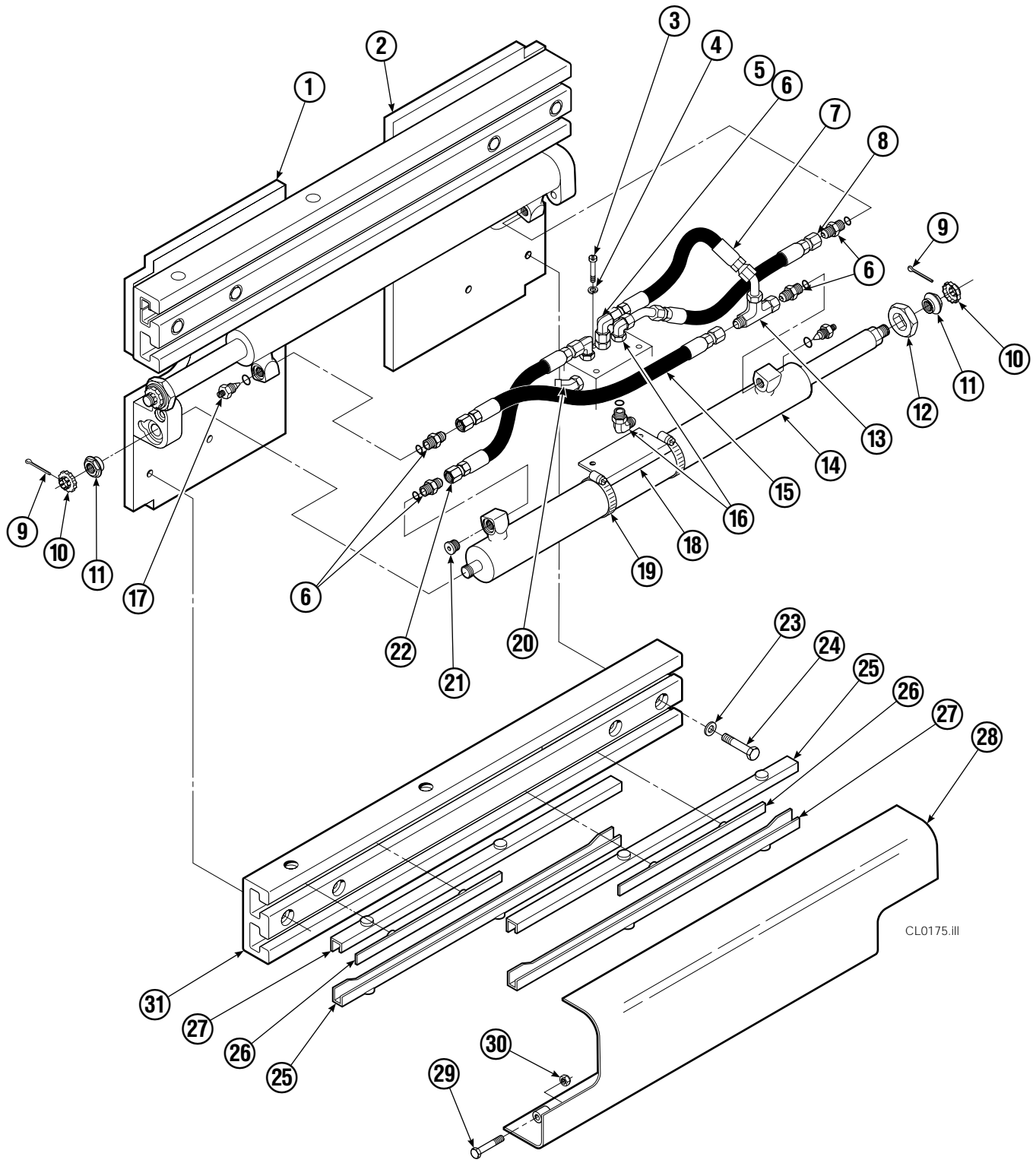


Publications



D-Clamp	
669224	Service Manual
672944	Operator Guide
668987	Installation Instructions
679929	Tool Catalog

Base Unit Group



Base Unit Group

70D			
REF	QTY	PART NO.	DESCRIPTION
		3012806	Base Unit Group
1	1	676499	Mounting Plate – RH
2	1	676496	Mounting Plate – LH
3	2	768529	Capscrew
4	2	6287	Lockwasher, 5/16 in.
5	1	605761	Fitting, 8-8
6	5	601377	Fitting, 8-8
7	1	345492	Hose, 12.00 in.
8	1	680185	Hose
9	4	6513	Cotter Pin
10	4	676110	Retainer
11	4	676109	Nut
12	2	676108	Washer
13	1	611330	Fitting
14	2	3012807	Cylinder ▲
15	1	678506	Hose, 24.00 in.
16	3	601250	Fitting, 8-8
17	2	667609	Restrictor Cartridge ●
18	1	676115	Bracket
19	2	644588	Clamp
20	1	611303	Fitting, 8-8
21	2	602580	Fitting, 8
22	1	680186	Hose
23	8	670692	Washer, 13/16 ID
24	8	676793	Capscrew
25	4	676104	Bearing
26	4	667663	Bearing
27	4	676105	Bearing
28	1	3013098	Bumper
29	2	768560	Capscrew
30	2	773842	Nut, M12
31	2	676517	Frame
	■	678036	Cylinder Nut Service Kit

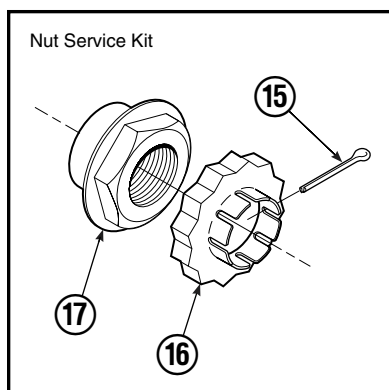
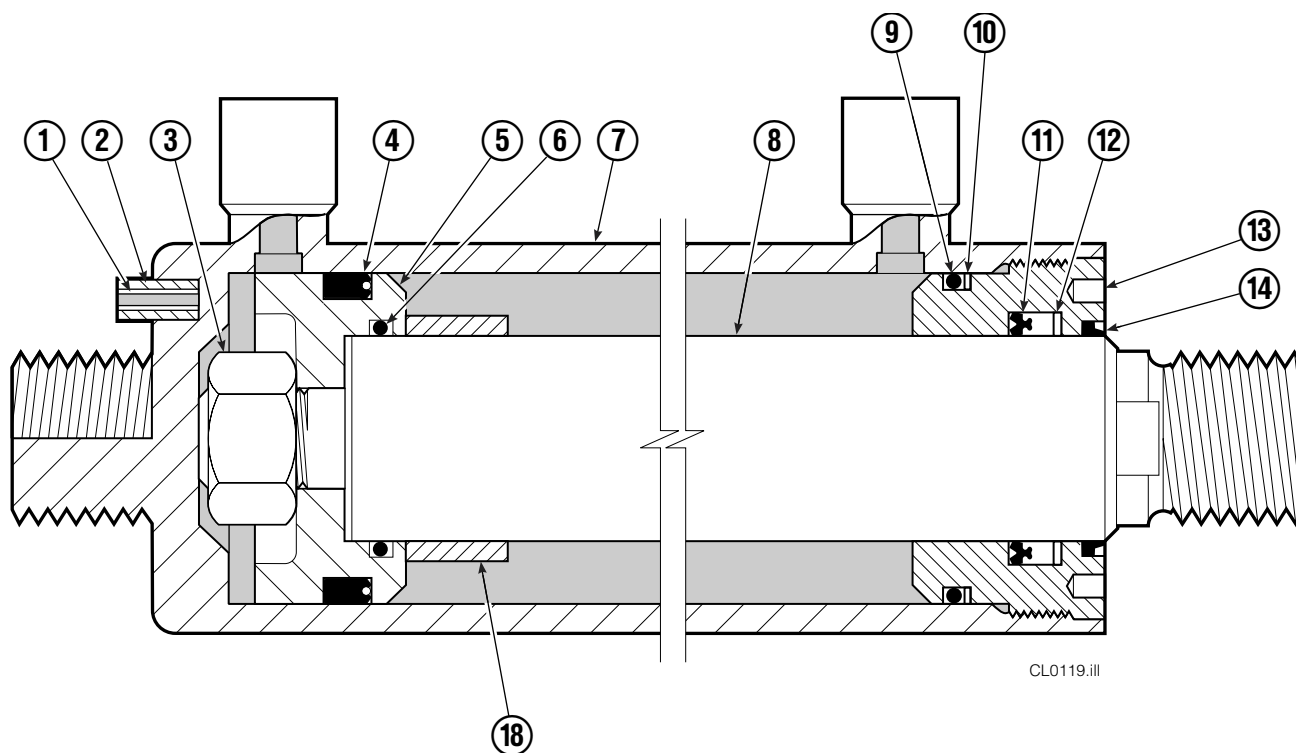
▲ See Cylinder page for parts breakdown.

■ Includes one each of items 9, 10 and 11.

● See Restrictor Cartridge page for parts breakdown.

Reference: Common Parts 676794, SK-5368.

Cylinder



70D			
REF	QTY	PART NO.	DESCRIPTION
		3012807	Cylinder Assembly
1	1	7882	Roll Pin
2	1	7964	Roll Pin
3	1	560997	Nut
4	1	557574	Seal ●
5	1	558405	Piston
6	1	2787	O-Ring ●
7	1	3012808	Shell
8	1	3012809	Rod
9	1	2795	O-Ring ●
10	1	615138	Back-Up Ring ●
11	1	553520	Seal ●
12	1	636701	Back-Up Ring ●
13	1	556563	Retainer
14	1	624572	Wiper ●
15	1	6513	Cotter Pin ▲
16	1	676110	Retainer ▲
17	1	676109	Nut ▲
18	1	—	Spacer
		556486	Service Kit
		678036	Nut Service Kit ★

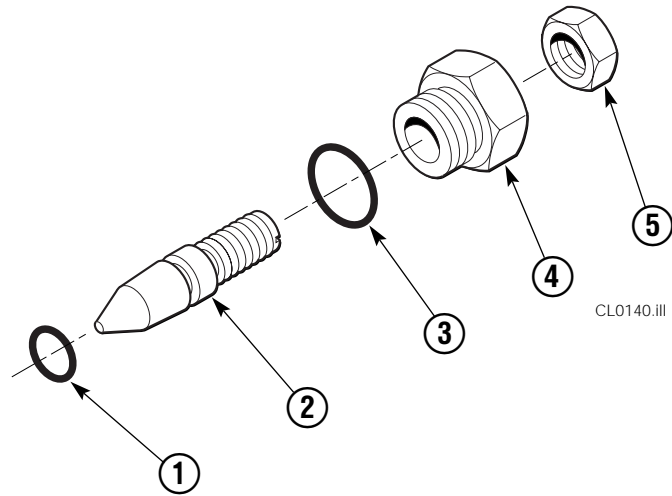
● Included in Service Kit 556486.

▲ Included in Nut Service Kit 678036.

★ Not included in Cylinder Assembly.

Reference: S-5259, S-5260.

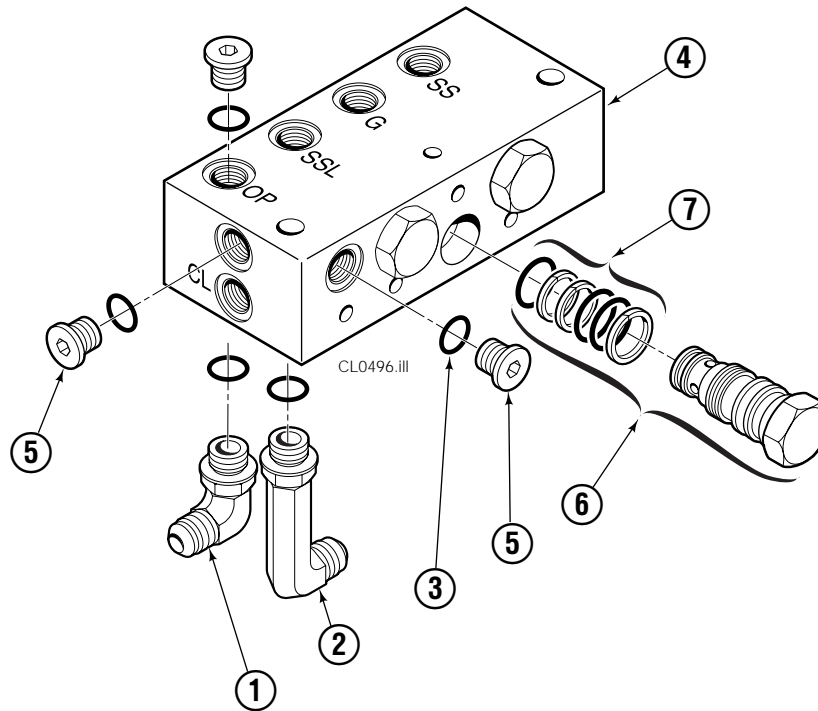
Restrictor Cartridge



REF	QTY	PART NO.	DESCRIPTION
		667609	Restrictor Cartridge
1	1	2701	O-Ring
2	1	667611	Plunger
3	1	2841	O-Ring
4	1	667610	Plug – Special
5	1	5716	Jam Nut

Valve Group

Sideshift

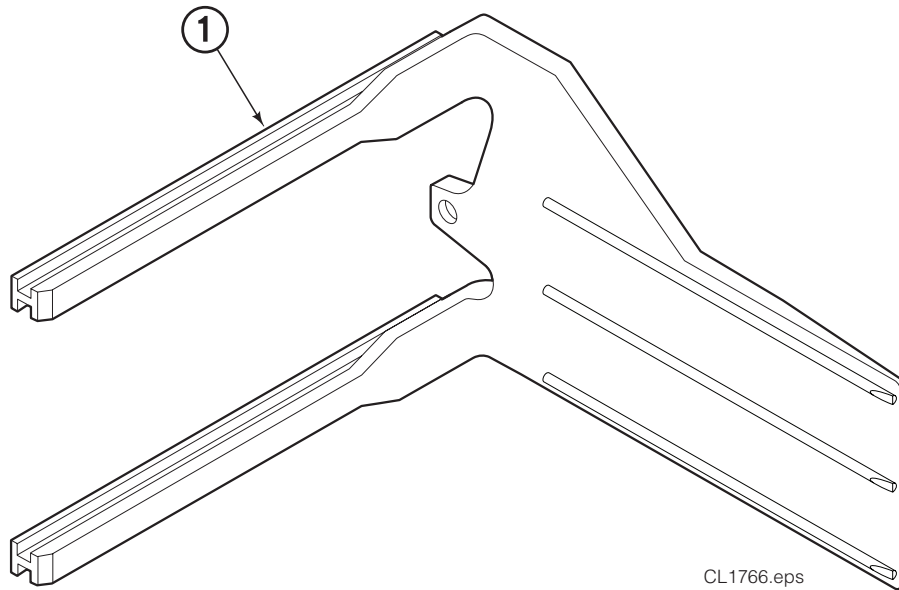


REF	QTY	PART NO.	DESCRIPTION
		676768	Valve Group
	●	676779	Valve Assembly
1	1	601250	Fitting, 8-8
2	1	660385	Fitting, 8-8
3	4	2841	O-Ring ▲
4	1	676781	Valve Body
5	4	602580	Plug, 8
6	3	661816	Check Valve – PO
7	3	656223	Service Kit - Check Valve ▲
		676169	Service - Valve

● Includes items 3 – 7.

▲ Included in Service Kit 676169.

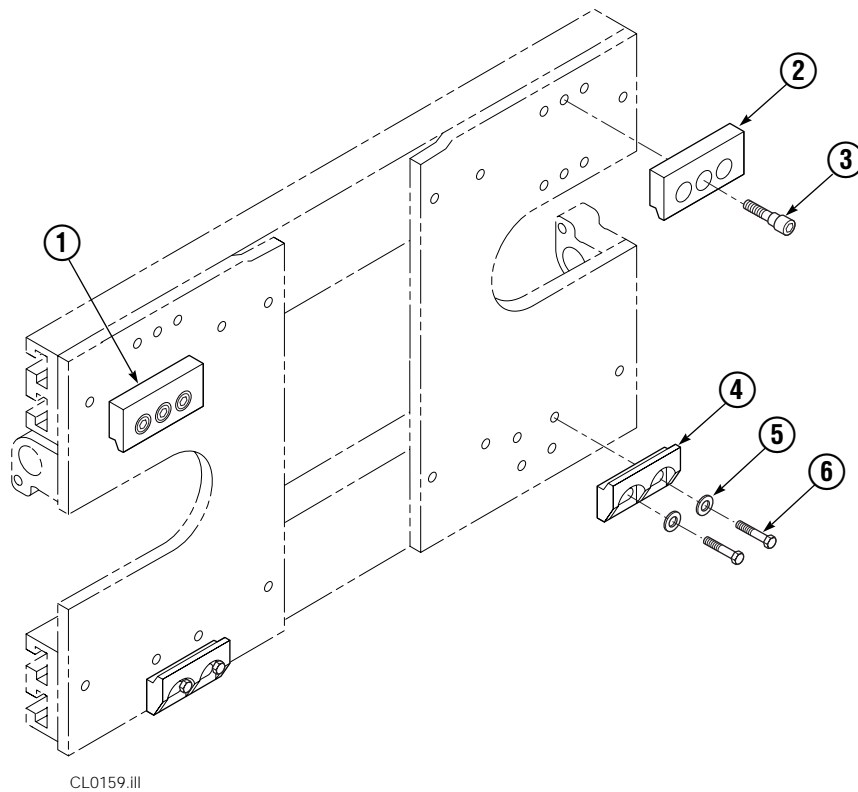
Bale Arms – Integral



70D			
REF	QTY	PART NO.	DESCRIPTION
		6146823	Bale Arm Group
1	1	6146820	Arm Weldment – LH
	1	6146821	Arm Weldment – RH

Reference: S-3072, S-3073.

Bolt-On Mounting Group



Class III			
REF	QTY	PART NO.	DESCRIPTION
		676124	Mounting Group
1	1	676125	Upper Hook - LH
2	1	676126	Upper Hook - RH
3	6	676801	Capscrew, M20 x 50
4	2	675969	Lower Hook
5	4	667225	Washer, 5/8 in. ID
6	5	779009	Capscrew, M16 x 30

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