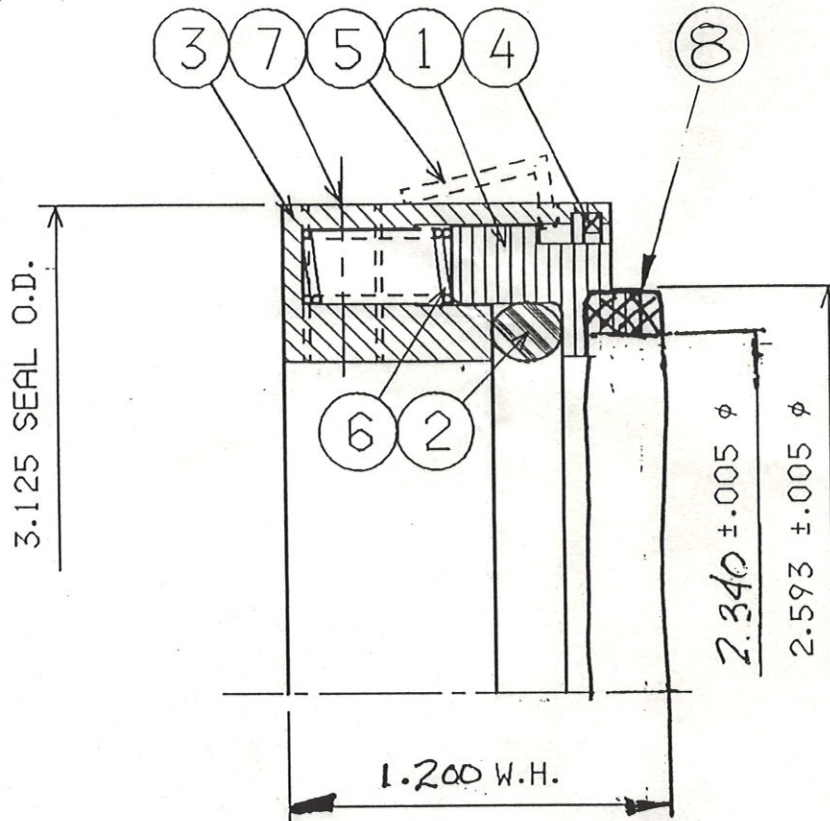


USED ON  
HSP-29755

DWG. NO.  
**SM-1385**



8	INSERT	BK5-H28-34
7	SET SCREW (8)	1/4-20x.500 LG 1125-2008-000
6	SPRING (8)	**
5	HOLD. CLIP (3)	D-0002-125
4	SNAP RING	A9-2125-085
3	RETAINER	C8-2125-160
2	'O'-RING	0000-330
1	PRIMARY RING	SM-1384
NO	PART	DRAWING

\*\*

#1651 (316 S.S.)  
#1036 (CARP.20)  
#0472 (MONEL)  
#4963 (HAST. 'C')  
#4954 (HAST. 'B')  
#3966 (TITANIUM)

SPRING LOAD @ W.H. IS 31 LBS +15%  
-25%

P<sub>FACE</sub> = 21.87 PSI

DRAWN BY:  
J.C.  
CANADA



CODE

TOLERANCES:  
ANGLES ± 0° 30'  
FRACTIONS ±  
DECIMALS ±  
UNLESS OTHERWISE SPECIFIED

☒ RUNOUT  
☐ FLATNESS  
☐ PARALLELISM  
☐ PERPENDICULARITY  
☒ IF ☐ 125 ☒ F40  
REOD. ☐ BRK. EDGES .005 R.

REV.

CAD ENGINEERED

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RESERVED.

CG APP. NO.

STD. APP

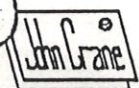
DR. *WJ*

CH.

APP.

DATE: 11.17.04

SCALE:



**JOHN CRANE INC.**  
International Sealing Systems  
6400 Oakton Street  
Morton Grove, IL 60053, U.S.A.

**SPECIAL** ASSEMBLY  
OF 2.125" φ  
T-8B2 SHAFT SEAL  
C/W T/C INSERT

DWG. NO.

**SM-1385**